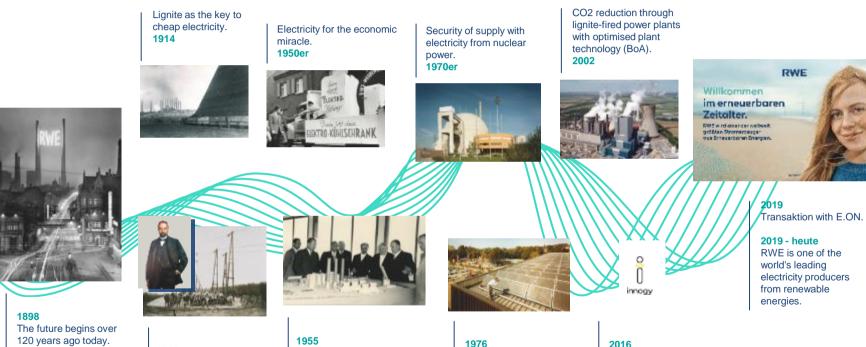
RWE has been passionately producing electricity for over 120 years. Now RWE is shaping the new energy age.



Research, development

and testing of renewable

energies.

Foundation and IPO

of innogy SE.

Ludwig Erhard opens

plant.

Weisweiler lignite-fired power

1928 RWE builds the first supraregional high-voltage power line.

RWE



Potentials of storage technologies

Robert van Treeck – Senior Innovation Manager

June 2023

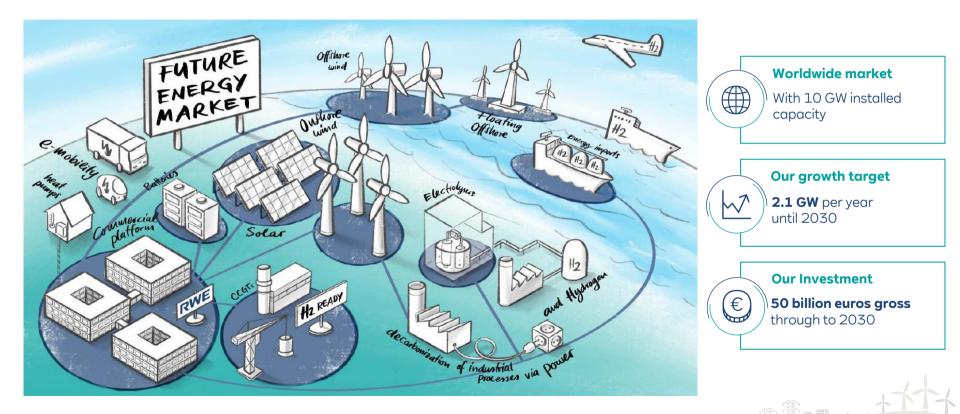


Global storage engineering in RWE from Dresden





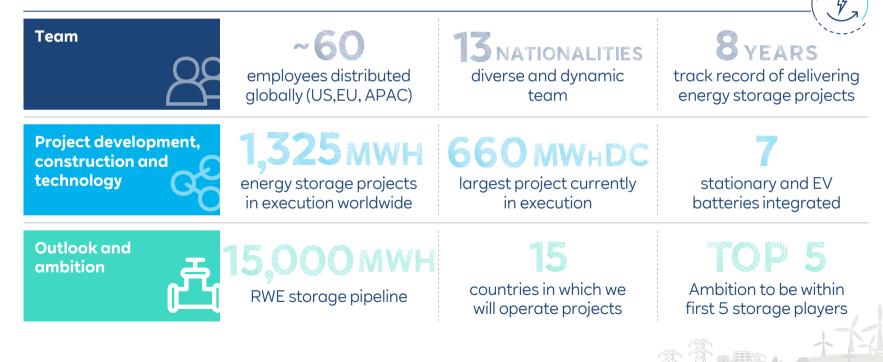
The future energy market is powered by green technologies



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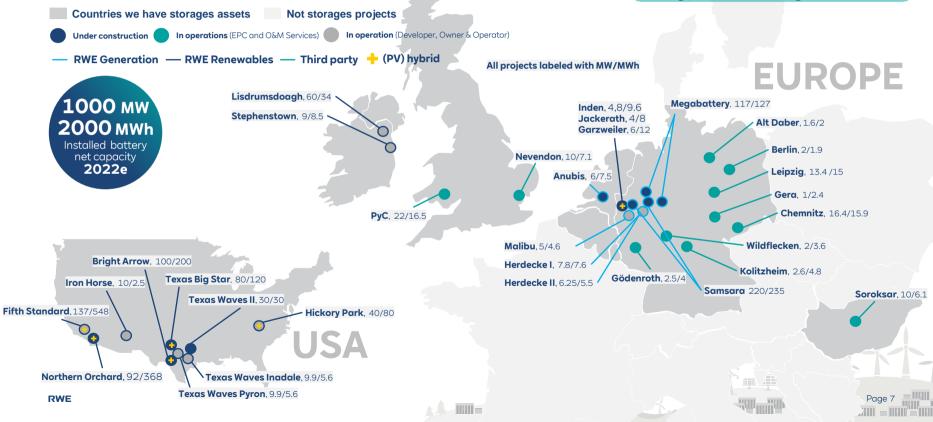
Who we are RWE RES Global Storage Engineering at a glance

Driving force behind Battery Storage Solutions for RWE - with a powerful position



Storages around the world In execution & operating

RWE is an IPP with own asset and project development, engineering, ownership and energy marketing



What we are working on competitive and state-of-the-art stationary storage solutions for RWE

Lisdrumsdoagh



Ireland



60MW/34MWh Standalone Energy Storage



Key Project Characteristics

Provision of a system with a particularly short response time, delivering full power in 150ms.

Herdecke II



Germany

5.5MW/5.5MWh Standalone Energy Storage



Key Project Characteristics

Project designed and built with the use of 2nd life batteries provided by Audi. **Hickory Park**





GA, USA

40MW/80MWh Coupled with Solar PV



Key Project Characteristics

Innovative DC-DC coupling solutions to provide a firm solar profile and recover clipped energy.





Example storage project



Lithium-Ionen Batterien werden heute bereits für verschiedene Anwendungen genutzt



Project development steps

- Identify and secure potential areas
- Estimate potential business case and cost estimation
- Developing the detailed project plan (engineering and commercial)
 - ✓ Revenues with market model for 20 years
 - ✓ Component selection, civil work planning and contracts, EPCs, ...
 - $\checkmark\,$ Battery and Plant sizing, design, SLDs and layouts
 - Board paper package for final investment decision
- > Project execution including last engineering details
- Commercial Operation and Maintenance
- > ... up to 20 years later: Decommission

One Project, two sites, remotely controlled from Herdecke, supported by local power plant colleagues





Location Gersteinwerk



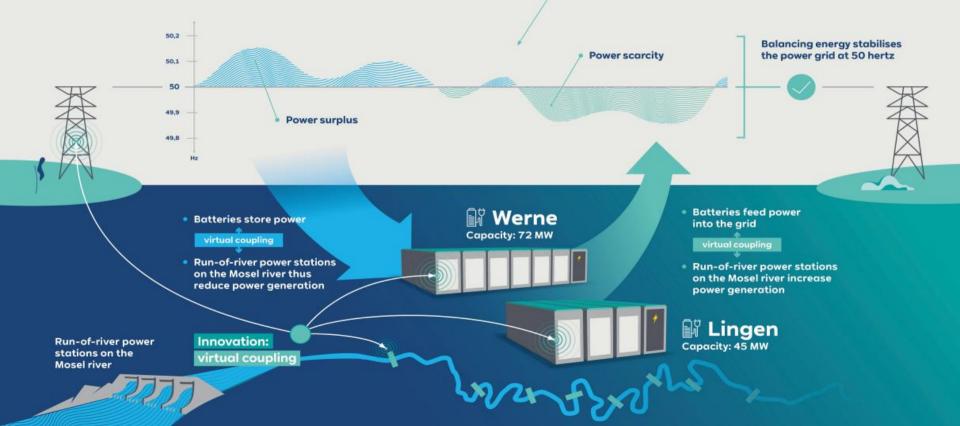
Innovative battery storage project

Stabilising the grid with a megabattery and hydropower

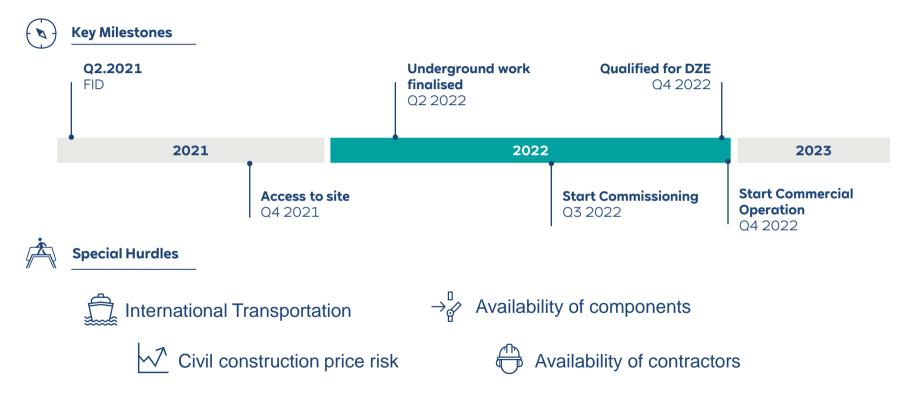




Expansion of renewable energies and decommissioning of conventional power stations increase fluctuations



Ambitious Project Timeline and Special Project Hurdles





BESS Hardware



¹ vs full system cost incl. land cost and grid connection

BESS Overview- Battery Container (Approx. 40% of CAPEX)¹

HVAC System

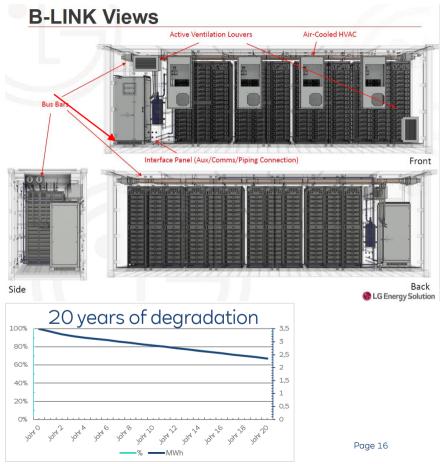
Fire Suppression System

Electrical fire- aerosol based fire system Battery fire- water based fire system (UL and NFPA compliance)

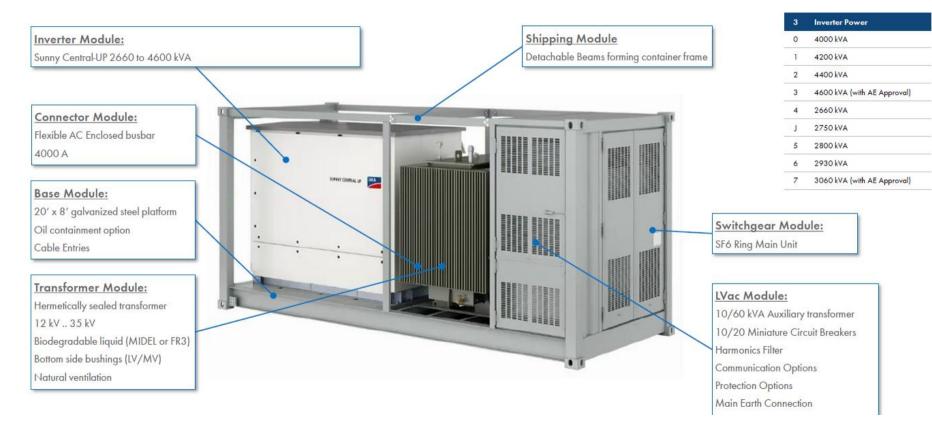
Gas Detection System

Explosion Mitigation System Active Ventilation System

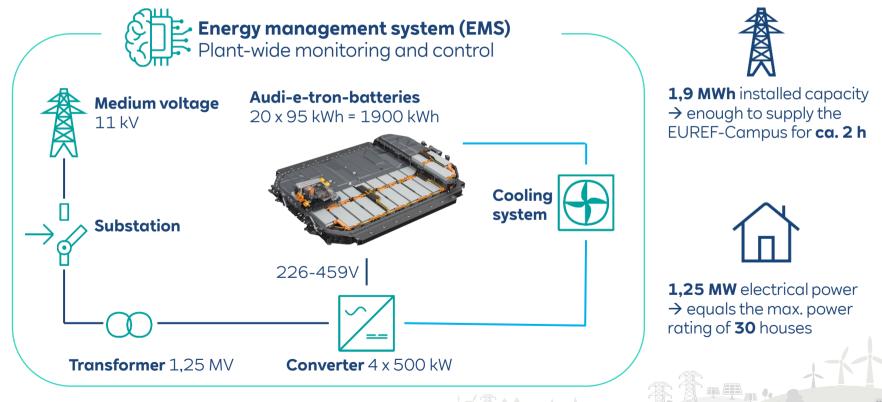




BESS Overview- Inverter skid (Approx. 5% of CAPEX)



Structure of the Multi-Use-Storage Intelligent Integration of E-Mobility will be key for CO₂ neutrality

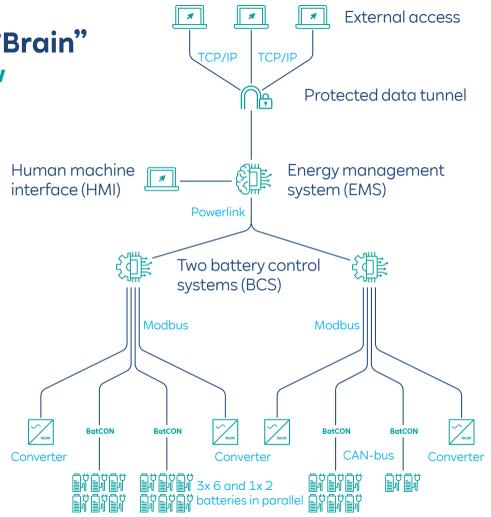


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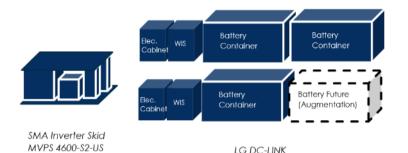
Control system – with EMS as "Brain" Principle of the communication flow

The control system includes all communication within the plant for data acquisition, monitoring, control and external access. For example, it gets the storage systems tasks from the operator and ensures that the requirements are fulfilled automatically.





2 Hour Standard Example



3 Containers X 2.86 MWh = 8.58 MWh

Capacity: 4 x 2.86 MWh = 11.44 MWh Site area: (85 ft x 25 ft) 198 m² or 2125 ft² Energy Density: 57.8 kWh/m² or 5.36 kWh/ft² 100 MW/ 200 MWh (usable), 248.8 MWh (installed)

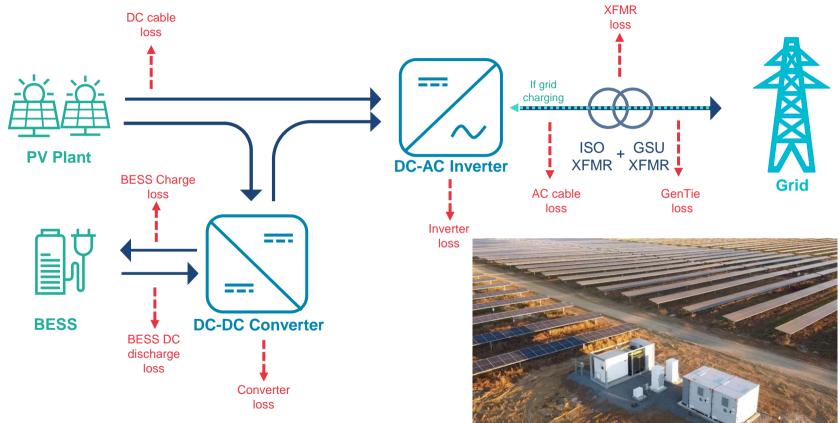
- 29 Inverter skids
- 87 Battery Containers

				1
	40.00 ft			227.50 ft
			MV Substation	
17.55 ft				
9.69 ft				
[^{4.83} ft ==========10.01 ft				

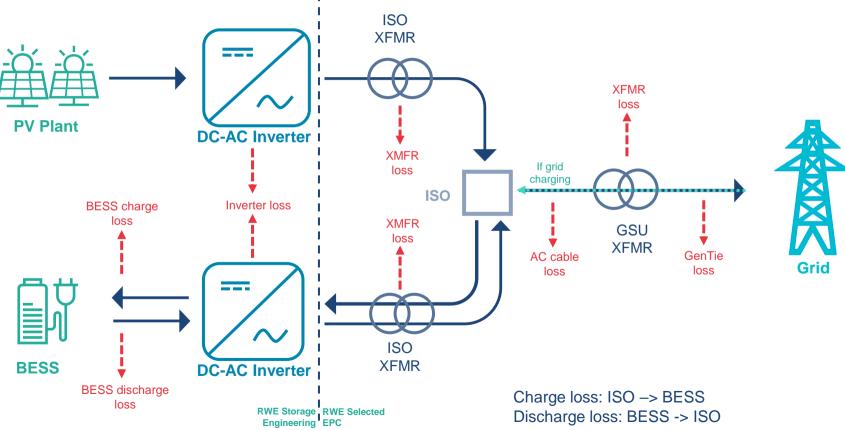
\rightarrow So approx. 1000m² needed for 100MWh (full system)



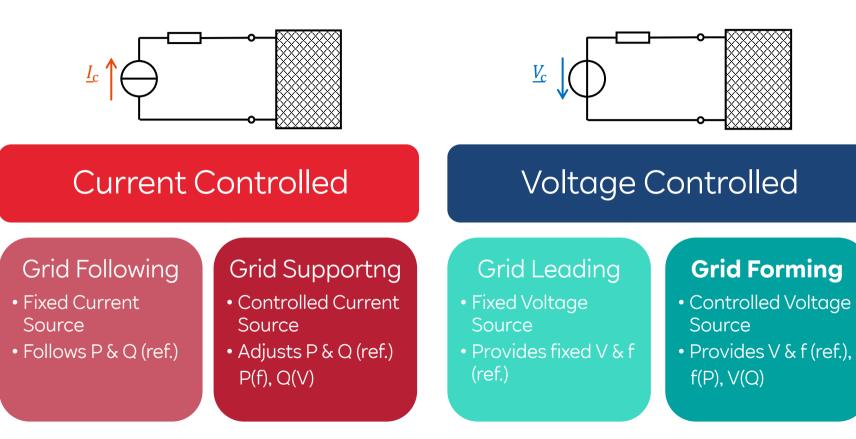
Hybrid solar+storage (DC-coupled) 🗸



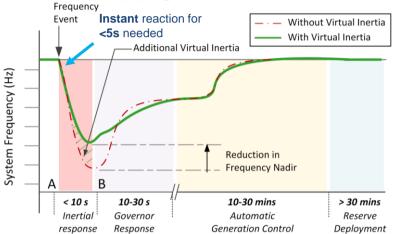
Hybrid solar+storage (AC-coupled) 🗸



Classification of Converters' Grid Behaviour



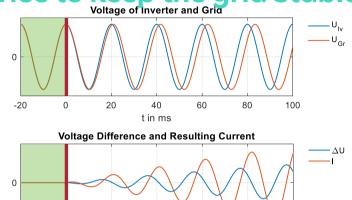
Loss of generation power leads to frequency drop GFCs supply inertia and other service to keep the grid stable



Inertia is the tendency of an object in motion to remain in motion. This kinetic energy in large rotating turbines is released as additional electricity as inherent reaction in case of grid disturbance.

Services provided include:

- Inertia, stabilizing the frequency and phase drop for up to 5s
 Short circuit current, allows grid protection to react within 100ms
- Dynamic voltage supply, stabilizing the grid voltage
- Harmonic filtering, reducing unwanted frequencies
- Black start capabilities to repower the grid in case of a black out





Change in behavior to GFCs

Current controlled inverters measure the grid frequency and react via commands from the plant controller in >100ms, e.g. for "synthetic inertia".

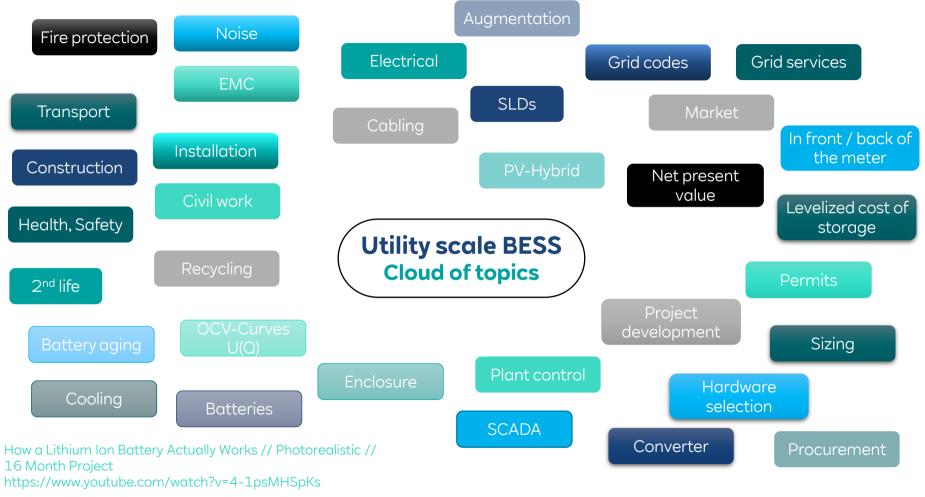
GFCs are voltage controlled and react immediately to grid disturbance, e.g. with inertia.

As shown in the picture the **GFC** injects additional current in phase with the grid as **active power** to stabilize the frequency drop.



Open discussion and Q&A





RWE

BACKUP

2

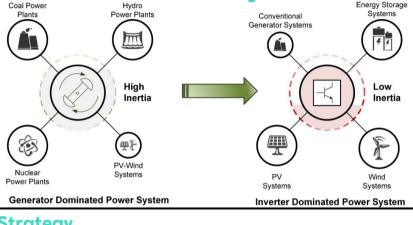
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Grid Forming Converter (GFC) Services

Executive Summary



<u>Strategy</u>

Building on past and ongoing innovation activities RWE can define and form the market with partners and get a competitive edge as early mover via innovation tenders and direct discussions with stakeholders.

Opportunity

Phase-out of convectional power plants leading to loss of the "non-frequency ancillary services" ("NF-AS") inertia, short circuit current, harmonic damping, voltage stabilization and black start \rightarrow endangering grid stability.

Renewables, especially battery systems, can replace those via grid forming converters and a smart system design.

Technical Approach

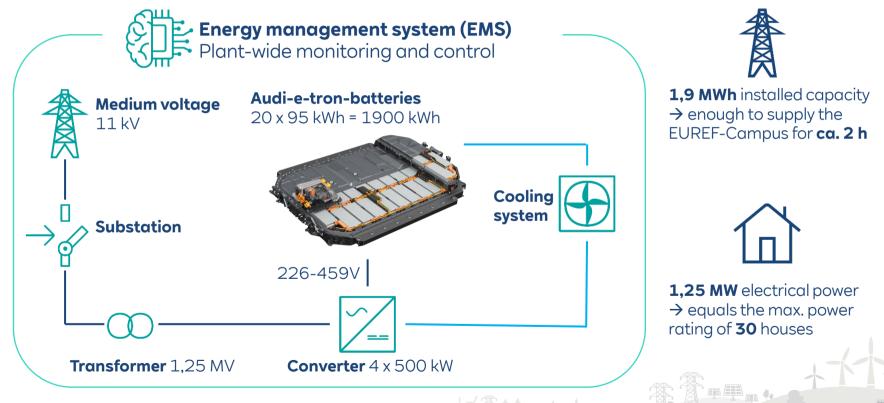
The few seconds duration of NF-AS are staked on-top of common market applications like wholesale market or FCR.

The cost is optimized by using standard batteries and inverter enabled to "boost" above nominal limits for a few seconds.





Structure of the Multi-Use-Storage Intelligent Integration of E-Mobility will be key for CO₂ neutrality



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Battery storage converter – the systems "heart" The main power electronic, transforming between AC and DC

Gustav-Klein

200-1000V

620 V

Technical specification of used inverter

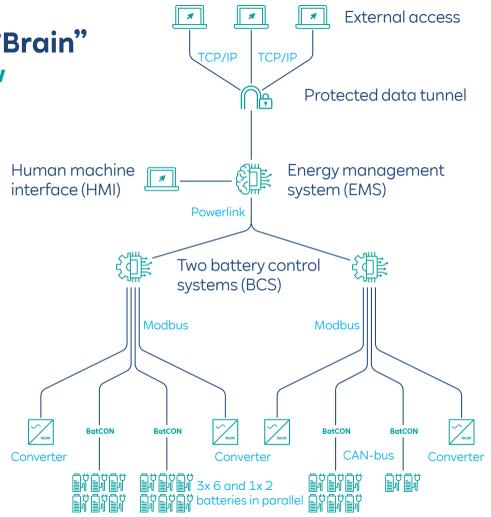
- Manufacturer:
- Type: AIC 3890
- Nominal power: 500 kVA
- Amounts used:
- DC-Voltage:
- AC-Voltage:
- Size:
- 1800x600x2200 mm
- Weight: 1600 kg
- Designed for indoor use



Control system – with EMS as "Brain" Principle of the communication flow

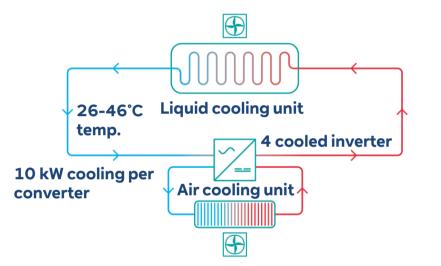
The control system includes all communication within the plant for data acquisition, monitoring, control and external access. For example, it gets the storage systems tasks from the operator and ensures that the requirements are fulfilled automatically.





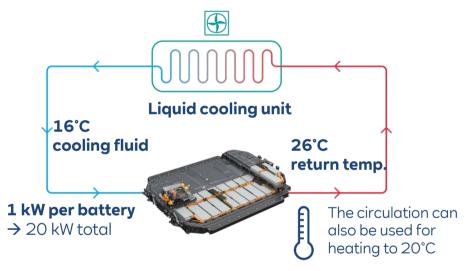
Battery and inverter cooling systems

The temperature is the most important factor for a long battery lifetime



Cooling cycles of the converters (air and water)

The combination of air and water cooling is an uncommon solution for the building integration. Standard is air cooling and the inverter electronics are typically degradation and damage resistance up to 50°C environmental temperature.



Liquid cooling of the Audi-e-tron-batteries

The batteries are water cooled in the Audi e-tron to ensure fast charging capability and the best car performance. In storage systems the cooling is used to enhance the battery lifetime further by operating them between 20-40°C.

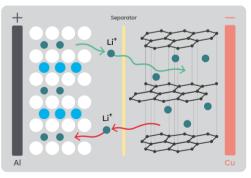
Battery pack - the "muscle"

Module

Serial connection of 3 sets with each 4 cells in parallel, increasing the voltage to 11V and the triple current

Battery pack 36 Modules, 432 cells,

700 kg, 2,2x1,6x0,35m with 95 kWh for 417 km



Li-Ion-Layer

The smallest battery unit battery, consisting of electrolyte for ion transport, Graphite as negative electrode, a positive intercalation metal electrode, lithium, a separator and collectors.

Cell

The cell consists of multiple stacked Lilon-Layers that are electrically connected in parallel (increasing the current with constant voltage)